

Technical Data Sheet

Polyman (ABS) M/MI-GLA

Acrylonitrile Butadiene Styrene
LyondellBasell Industries
Engineering Plastics

Product Description

ABS grade with increased impact strength, high gloss and antistatic agent

General

Additive	• Antistatic
Features	• Antistatic • Good Impact Resistance • High Gloss
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 Kg)	30 cm ³ /10min	30 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	334000 psi	2300 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	6240 psi	43.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	2.3 %	2.3 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	7.1 ft·lb/in ²	15 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	No Break	No Break	ISO 179/1eU
Notched Izod Impact (Area) (73°F (23°C))	6.19 ft·lb/in ²	13.0 kJ/m ²	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	13900 psi	96.0 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	194 °F	90.0 °C	ISO 75-2/Af
Vicat Softening Temperature	203 °F	95.0 °C	ISO 306/B50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flammability Classification 0.06 In (1.5 Mm)	HB	HB	IEC 60695-11-10, -20

Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

Notes

These are typical property values not to be construed as specification limits.